

**PARTS LIST**

GROUP II CLIPPERS



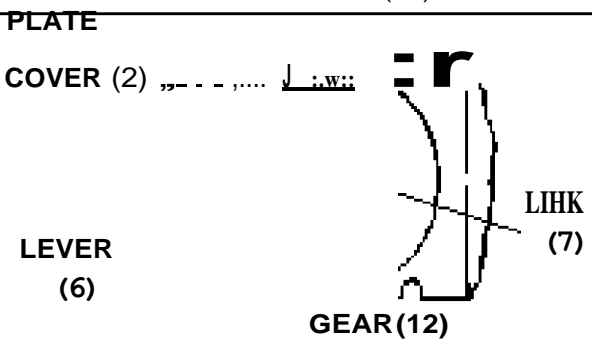
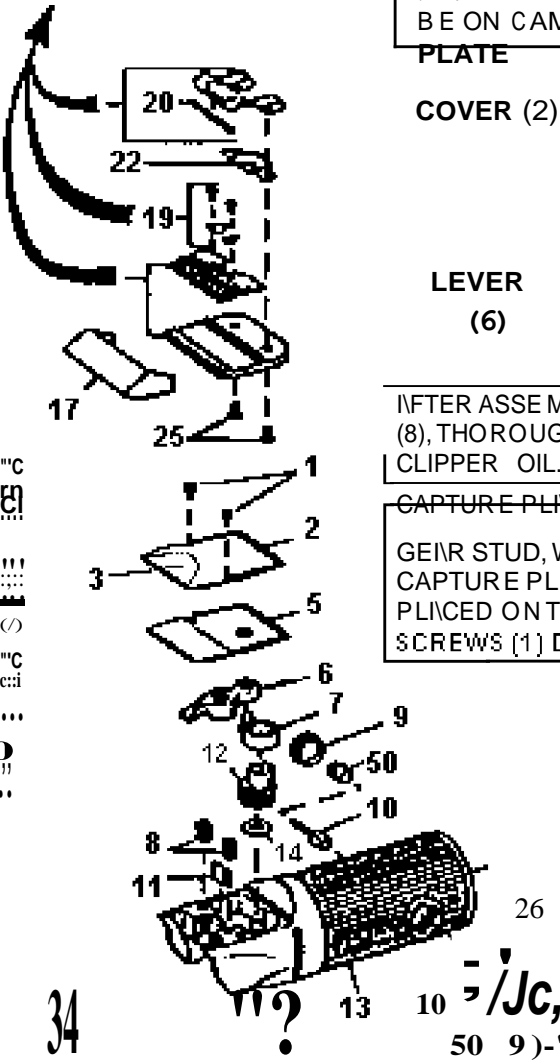
INSTRUCTIONS	COL. NO.
106349	BASIC

<b>NEW MODELS ADDED</b> ⇨ <b>FIRST ISSUE</b> 6/00	<b>COLUMN #:</b>											
ICE BLUE												
MIDNIGHT BLUE	X											
ONE SPEED	X											
TWO SPEED		X										
120 VOLTS, 45 WATTS, AC	X	X										
<b>MODEL OR SERVICE NO. COLUMN</b> →	<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>	<b>11</b>	

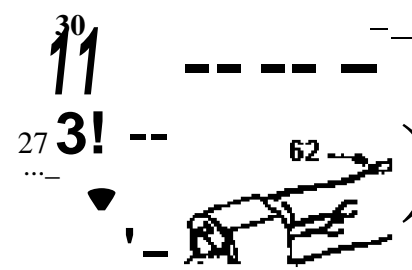
INDEX NO.	PART NUMBER	* WAS PART NO.	DESCRIPTION	Basic Parts	QUANTITY REQUIRED																
					078005-301-002	078005-314-002															
1	<a href="#">106942-000-000</a>		SCREW,#6X1/2,TWIN HELIX	2																	
2	<a href="#">115286-010-799</a>		COVER-MIDNIGHT BLUE		1																
2	<a href="#">115286-010-499</a>		COVER-ICE BLUE			1															
3	<a href="#">113516-033-000</a>		NAMEPLATE TURBO	1																	
5	<a href="#">115544-000-000</a>	109547-000-000	CAPTURE PLATE	1																	
6	<a href="#">044946-005-000</a>		LEVER	1																	
7	<a href="#">045515-000-000</a>		LINK	1																	
8	<a href="#">041723-000-000</a>		GREASE SEAL	2																	
9	<a href="#">111012-080-000</a>	111012-030-000	BRUSH CAP-DEEP BLUE		2																
9	<a href="#">111012-090-000</a>	111012-040-000	BRUSH CAP-MED BLUE			2															
10	<a href="#">042584-025-000</a>		BRUSH & SPRING ASSY	2																	
11	<a href="#">042566-000-000</a>		THRUST PLATE	1																	
12	<a href="#">105520-000-000</a>		GEAR	1																	
13	<a href="#">108692-130-005</a>	108783-030-005	HSG-MOTOR-INSERTS/MIDNIGHT BLUE		1																
13	<a href="#">108692-140-005</a>	108783-040-005	HSG-MOTOR-INSERTS/ICE BLUE			1															
14	<a href="#">058543-000-000</a>		WASHER-THRUST	1																	
15	<a href="#">044941-000-000</a>		HINGE ASSEMBLY	1																	
16	<a href="#">041664-000-000</a>	041665-005-000	SCREW, MACH #6-32	4																	
17	<a href="#">045588-000-000</a>		BLADE GUARD	1																	
18	<a href="#">111038-040-000</a>		LABEL,DATA,5-301		1																
18	<a href="#">111038-030-000</a>		LABEL,DATA,5-314B			1															
20	<a href="#">042571-000-000</a>		BLADE GUIDE	1																	
22	<a href="#">044936-000-000</a>		SOCKET	1																	
25	<a href="#">042555-000-000</a>		BLADE SCREW- #6-32 X 7/32	2																	
26	<a href="#">057070-000-000</a>		BEARING	2																	
27	<a href="#">042568-000-000</a>		WASHER-FELT	2																	
29	<a href="#">058519-000-000</a>		BEARING RETAINER	2																	
30	<a href="#">042114-050-000</a>		SCREW	2																	
31	<a href="#">042872-000-000</a>		Screw - #6-32 X 1/4	2																	
32	<a href="#">104982-000-000</a>		ARMATURE ASSY. - 1 SPEED 120V		1																
32	<a href="#">104978-000-000</a>		ARMATURE ASSY. - 2 SPEED 120V			1															
33	<a href="#">084936-000-000</a>	104984-000-000	FIELD ASSY - 1 SPEED 120V	1																	
34	<a href="#">044938-000-000</a>		LATCH	1																	
35	<a href="#">042557-000-000</a>		LOCATING RING	1																	
36	<a href="#">042559-000-000</a>		CUP-THRUST SPRING	1																	
37	<a href="#">042562-000-000</a>		THRUST SPRING	1																	
38	<a href="#">058006-000-000</a>		MOTOR END FRAME ASSY.	1																	
42	<a href="#">042570-000-000</a>		RETAINING CUP	1																	
44	<a href="#">104365-000-000</a>		SWITCH ASSY-1SPD		1																
44	<a href="#">058172-005-000</a>		SWITCH ASSY-2SPD			1															
45	<a href="#">111013-080-000</a>	111013-030-000	VENT(W/SCREEN) DEEP BLUE		2																
45	<a href="#">111013-090-000</a>	111013-040-000	VENT(W/SCREEN) MED BLUE			2															
46	<a href="#">108780-080-000</a>	108780-030-000	END CAP,TOGGLE, DEEP BLUE	1																	
46	<a href="#">108780-090-000</a>	108780-040-000	END CAP,TOGGLE, MED BLUE			1															
47	<a href="#">041756-000-000</a>		LOCKWASHER	2																	
48	<a href="#">042574-000-000</a>		SCREW - #6-32 X 1 1/8	2																	
49	<a href="#">058168-000-000</a>		SWITCH NUT	1																	
50	<a href="#">042614-000-000</a>		BRUSH RETAINER ASSY.	2																	
51	<a href="#">042573-000-000</a>		BALE	1																	
52	<a href="#">042551-000-000</a>		RETAINING RING	1																	
55	<a href="#">110737-000-000</a>		CORD WSR,POLARIZED	1																	
62	<a href="#">042564-000-000</a>		SCREW- #4-36 X 3/16	2																	
74	<a href="#">041680-000-000</a>		GREASE 1 LB																		
75	<a href="#">042113-015-000</a>		SCREW-BT	3																	
79	<a href="#">058355-000-000</a>		TERMINAL BRACKET	2																	
80	<a href="#">085043-000-000</a>		LABEL, HI-LOW			1															
	<a href="#">041878-030-003</a>		BLADESET	1																	
	<a href="#">045501-000-000</a>		TENSION SPRING	1																	

SEE PP. GE 21 FOR BLADE SET & TENSION SPRING CHART. BLADE ADJUSTMENT SPECS AND BUSHING & RIVET SET INFORMATION.

BEFORE ASSY OF GEAR (12), FILL GEAR STUD WITH GREASE (74). GREASE MUST SQUIRT OUT OF BOTH HOLES IN STUD AND LEAVE STUD FULL OF GREASE AFTER ASSY. OF GEAR (12) TO STUD, INJECT APPROX. 2.5g (112tsp) OF GREASE (74) BETWEEN GEAR (12) AND THRUST PLATE (11). A PORTION OF THIS GREASE MUST BE ON CAM AREA OF GEAR (12).



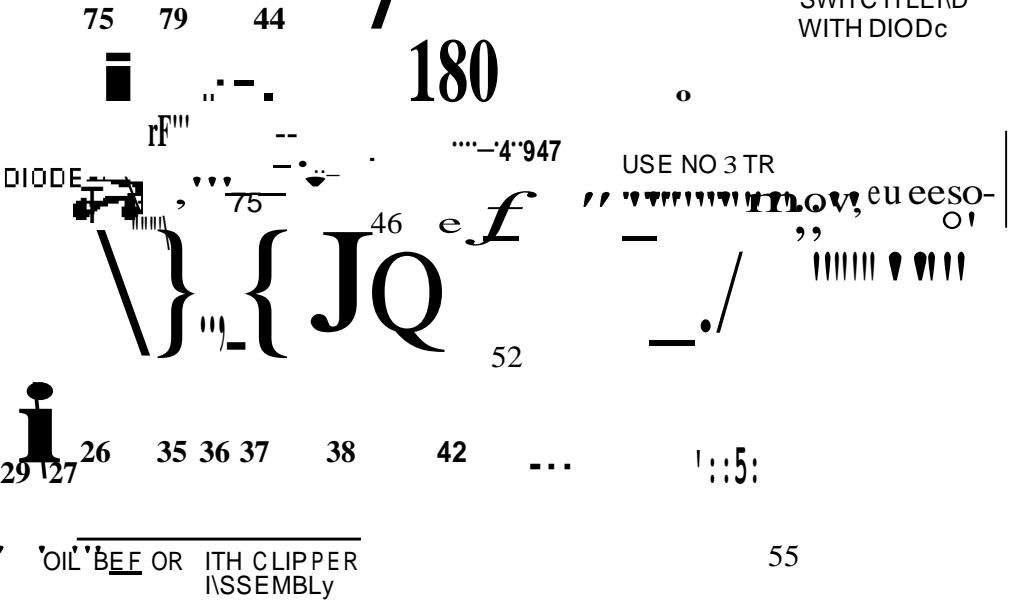
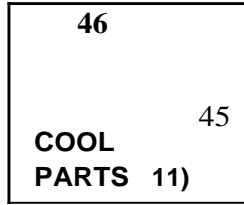
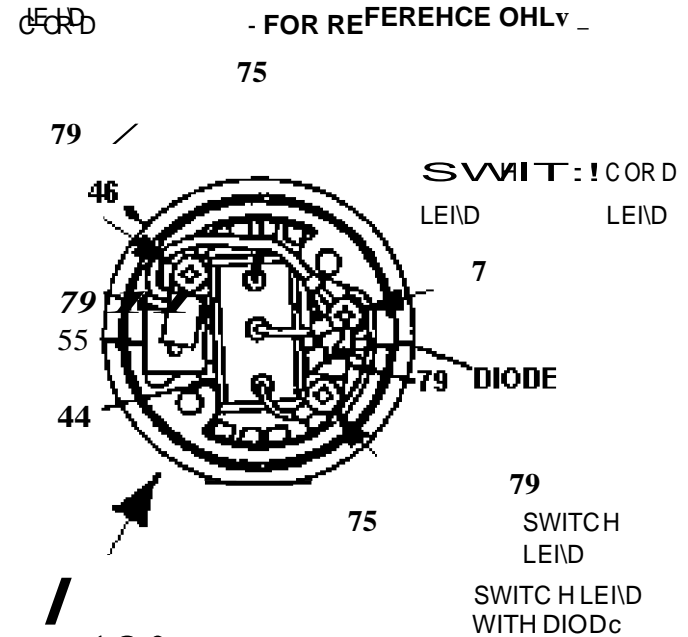
AFTER ASSEMBLY OF LEVER (6) & GREASE SEPLS (8), THOROUGHLY SATURATE GREASE SEPLS WITH CLIPPER OIL.  
 CAPTURE PLATE (5), MUST BE ASSEMBLED OVER GEAR STUD, WITH STUD PENETRATING HOLE IN CAPTURE PLATE (5). PLATE COVER (2) IS THEN PLICED ON TOP OF CAPTURE PLATE (5) AND SCREWS (1) DRIVEN TO SECURE.



SPURTE WITH CLIPPER OIL BEFORE ASSEMBLY

EHD CAP SHOWN AS SEMC'LED

FOR REFERENCE ONLY



OIL BEFORE WITH CLIPPER ASSEMBLY

NOTE: NUMBERS SHOWN ON DRAWING ARE INDEX NUMBERS ONLY. ORDER PARTS BY CORRECT PART NUMBER.

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